

HE Series A1 Refrigerants

Evaporator Coils

Specification Guide

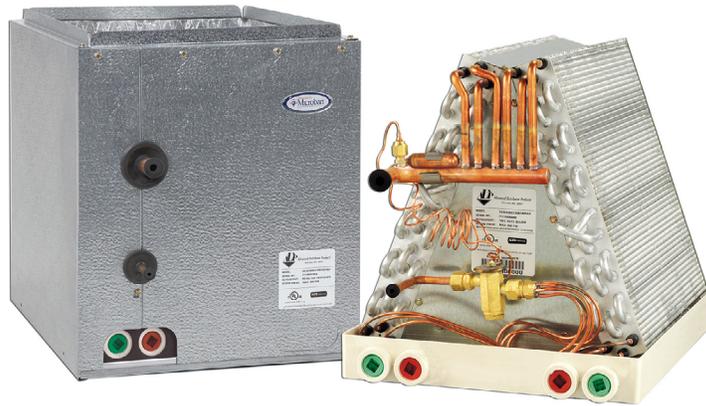


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HE Series - Product Features

- High efficiency lanced fin design.
- “No-hassle” 5 year warranty. 10 year Limited Warranty available.
- R-22, R-410A, AC & Heat Pump compatible.
- All coils have durable packaging with bar coded labels on the box.
- Threaded expansion valves available factory installed or as a field installed kit.
- Coils are air pressure tested at 500 psi, leak tested with helium, sealed with rubber plugs, then charged with dry air.
- Piston options include externally accessible body for easy piston change out and/or TXV installation.
- Microban® antimicrobial additive to inhibit the growth of mold and mildew in the drain pan.
- UV resistant drain pans are molded of high temperature (450 deg. F) engineered polymer.
- Dual 3/4” FPT condensate drains on front-left and front-right side of drain pans.
- Patented HydroTEC™ low water retention drain pan.
- Copper refrigerant connections for easy brazing on both copper and aluminum slab models.
- Intertek lab tested 1% or less cabinet air leakage for better efficiency.
- Cased coil cabinets are fully lined with 5/8” foil faced insulation.
- Optional painted or embossed galvanized steel cabinets.
- Short cabinet with easy access.
- Non-captive refrigerant lines with long stubs make for easy installation.
- Enhanced refrigerant pipe grommets: secure, tight, and easy to install.
- Copper distributor tube assembly provides brass to brass threads for trouble-free service of TXV.
- Expansion valve with improved temperature sensing:
 1. Mounted inside cabinet to prevent external sweating
 2. Bulb clamped standard factory installed
- Multi-position coils are upflow, left or right airflow capable.
- See chart for downflow capable coils (page 8).
- Cabinet insulation hold down tabs for easy drain pan removal.
- Interlocking doors reduce air leakage and allow for easy access.
- Foam drain seal for reduced air leakage.
- All multi-position coils are field convertible from horizontal right-to-left airflow and horizontal left-to-right airflow.
- Suction line refrigerant connections are 3/4” ODF (A-Coil 18-36 size models) or 7/8” ODF (A-Coil 42-60 size models)
- Corrosion resistant coil header plates.

HE Series - Nomenclature

H G30 9 24 D 145 B 12 05 S

Cabinet Color

H = Embossed
 A = Armstrong
 D = Ducane/Aire-Flo
 G = ICP
 J = Goodman / Amana
 N = Nordyne
 P = Carrier / Bryant / Payne
 R = Rheem / Ruud
 T = Trane / American Standard
 Y = York / Luxaire / Coleman

Slab Number

Core/Non-Core: See specs
 E & A = Copper slab
 G = Aluminum slab

Metering Device

1 = Piston (R-410A) ^[1]
 7 = Bleed HP-A/C TXV (R-410A)
 9 = Non-bleed HP-A/C TXV (R-410A)

Nominal Capacity (MBTUH)

Cabinet Depth

Core/Non-Core: Based on color, see below
 A = Uncased
 C = 20.5"^[2]
 D = 21.0"
 E = 21.5"

Service Coil

Configuration^[3]

Core/Non-Core: Based on color, see below

00 = Right-hand uncased
 01 = Right-hand cased
 04 = Left-hand uncased
 05 = Left-hand cased
 20 = Right-hand cased multi-position
 22 = Left-hand cased multi-position

Cabinet Height^[4]

00 = Uncased
 12 = 12.5"
 16 = 16.5"
 18 = 18.5" (up to 31.5")

Cabinet Upper Notch

A = Uncased
 B = .75" (standard)

Width

Cased		Uncased	
140	= 14"	130	= 13"
142	= 14.25"	140	= 14"
145	= 14.5"	155	= 15.5"
175	= 17.5"	170	= 17"
210	= 21"	200	= 20"
245	= 24.5"	235	= 23.5"

^[1] Piston will always be sized to match the nominal BTU rating of the coil. See table below.

^[2] "C" depth not available with aluminum slabs.

^[3] "Right" and "Left" indicates position of refrigerant connections and exposed drain connections when viewed from front of coil.

^[4] Cabinet height not a selectable option, see cased dimensions.

"Core" options are preferred and will have better pricing and availability versus "Non-Core" options.

Color	Core Depth	Core Hand
A	D	R
D	D	R
G	D	L
H	C, D, E	R, L
J	D	R
N	D	R
P	D	L
R	D	L
T	D	L
Y	E	L

R-410A Pistons		
MBTUH	=	Size
12	=	41
18	=	49
24	=	53
30	=	59
36	=	67
42	=	73
48	=	76
60	=	93

HE Series – Cased Specifications

A = Width
 B = Depth
 C = Height (excluding 3/4" top flange)

Supply Opening: (A - 1.5") x (B - 1.5")
 Return Opening: (A - 1.0") x (B - 0.5")



⁽¹⁾ E & A = Copper slab; G = Aluminum slab.

Slab ⁽¹⁾ Number	Nominal MBTUH	Cased Dimensions				Notes	
		Width [A]		Height [C]			
		Vertical	Multi-Position	Vertical	Multi-Position		
Core Slabs	A10	36	14.25" - 21.0"	14.5" - 21.0"	16.5"	16.5"	--
	(E,G) 21	18	14" - 17.5"	14" - 21.0"	16.5"	16.5"	--
		24					
		30					
	(E,G) 22	18	14" - 24.5"	14" - 24.5"	16.5"	16.5"	--
		24					
		30					
		36					
	(E,G) 30	18	14" - 17.5"	14" - 17.5"	12.5"	16.5"	--
		24					
	(E,G) 31	18	14" - 21.0"	14" - 21.0"	16.5"	16.5"	--
		24					
		30					
	(E,G) 32	24	14" - 21.0"	14" - 21.0"	16.5"	16.5"	--
		30					
		36					
	(E,G) 7J	24	14" - 21.0"	14.5" - 21.0"	16.5"	16.5"	--
		30					
		36					
	(E,G) 33	30	14" - 24.5"	14" - 24.5"	18.5"	20.5"	--
		36					
	(E,G) 8J	30	14" - 24.5"	14.5" - 24.5"	18.5"	20.5"	--
		36					
	(E,G) 34	36	14.25" - 24.5"	14.5" - 24.5"	20.5"	20.5"	--
42							
(E,G) 9J	30	14" - 24.5"	14" - 24.5"	20.5"	20.5"	--	
	36						
	42						
(E,G) 35	36	14.25" - 24.5"	14.5" - 24.5"	22.5"	22.5"	--	
	42						
	48						
(E,G) 1K	36	14.25" - 24.5"	14.5" - 24.5"	22.5"	22.5"	--	
	42						
(E,G) 36	48	17.5" - 24.5"	17.5" - 24.5"	25.5"	25.5"	--	
	60						
	60						
(E,G) 2K	48	17.5" - 24.5"	17.5" - 24.5"	25.5"	25.5"	--	
	60						
(E,G) 48	36	17.5" - 24.5"	17.5" - 24.5"	27.5"	27.5"	--	
	42						
	48						
	60						
(E,G) 84	42	17.5" - 24.5"	17.5" - 24.5"	25.5"	25.5"	--	
	48						
	60						

Weights			
Copper Slab		Alum Slab	
Cased Vertical	Cased Multiple	Cased Vertical	Cased Multiple
38	44	30	35
30	35	24	28
33	38	26	30
29	36	23	29
34	38	27	30
40	46	32	37
40	46	32	37
44	50	35	40
44	50	35	40
48	56	38	45
48	56	38	45
53	60	42	48
53	60	42	48
57	64	46	51
57	64	46	51
60	66	48	53
59	65	47	52

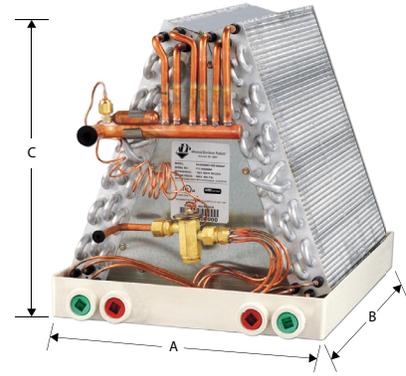
[1] E & A = Copper slab; G = Aluminum slab.

Slab [1] Number	Nominal MBTUH	Cased Dimensions				Notes
		Width [A]		Height [C]		
		Vertical	Multi-Position	Vertical	Multi-Position	
A11	36	14.5"- 24.5"	14.5" - 24.5"	18.5"	20.5"	--
	42	17.5"- 24.5"	17.5" - 24.5"			
A12	36	14.5"- 24.5"	14.5" - 24.5"	20.5"	20.5"	--
	42	17.5"- 24.5"	17.5" - 24.5"			
	48					
A14	42	17.5"- 24.5"	17.5" - 24.5"	25.5"	25.5"	--
	48					
	60	21.0"- 24.5"	21.0" - 24.5"			
(E,G) 20	18	14.5"- 17.5"	17.5"- 21.0"	12.5"	16.5"	--
	24					
(E,G) 23	24	14"- 17.5"	14" - 24.5"	18.5"	20.5"	--
	30					
	36	14.25"- 24.5"	14.5" - 24.5"			
(E,G) 24	24	14.25"- 21.0"	14.5" - 21.0"	20.5"	20.5"	--
	30					
	36					
	42	17.5"- 24.5"	17.5" - 24.5"			
	48					
(E,G) 25	42	17.5"- 24.5"	17.5" - 24.5"	22.5"	22.5"	--
	48					
(E,G) 26	48	17.5"- 24.5"	17.5" - 24.5"	25.5"	25.5"	--
	60	21.0"- 24.5"	21.0" - 24.5"			
(E,G) 27	48	17.5"- 24.5"	17.5" - 24.5"	25.5"	25.5"	--
	60	21.0"- 24.5"	21.0" - 24.5"			
(E,G) 37	36	17.5"- 24.5"	17.5" - 24.5"	25.5"	25.5"	--
	42	17.5"- 24.5"	17.5" - 24.5"			
	48					
	60	21.0"- 24.5"	21.0" - 24.5"			
(E,G) 3K	48	17.5"- 24.5"	17.5" - 24.5"	25.5"	25.5"	--
	60	21.0"- 24.5"	21.0" - 24.5"			
(E,G) 47	36	17.5"- 21.0"	17.5"- 21.0"	31.5"	31.5"	--
	48					
(E,G) 49	48	21.0"- 24.5"	21.0" - 24.5"	27.5"	27.5"	--
	60					
(E,G) 50	48	21.0"- 24.5"	21.0" - 24.5"	27.5"	27.5"	--
	60					
(E,G) 51	42	21.0"- 24.5"	21.0" - 24.5"	31.5"	31.5"	--
	48					
	60					
(E,G) 52	48	21.0"- 24.5"	--	31.5"	--	Not available in multi-position.
	60					
(E,G) 53	36	14.25"- 21.0"	--	31.5"	--	Not available in multi-position.
	42					
	48	17.5"- 24.5"	--			
(E,G) 54	48	21.0"- 24.5"	21.0" - 24.5"	31.5"	31.5"	--
	60					
(E,G) 55	48	21.0"- 24.5"	21' - 24.5"	31.5"	31.5"	--
	60					
(E,G) 72	60	24.5"	--	25.5"	--	Not available in multi-position.
(E,G) 74	60	24.5"	--	18.5"	--	Not available in multi-position.
(E,G) 80	36	14.5"- 21"	14.5" - 21"	20.5"	20.5"	--
(E,G) 81	36	14.5"- 21"	14.5" - 21"	20.5"	20.5"	--
(E,G) 82	36	14.5"- 21"	14.5" - 21"	25.5"	25.5"	--
(E,G) 83	36	14.5"- 21"	14.5" - 21"	25.5"	25.5"	--
(E,G) 86	48	17.5"- 24.5"	17.5" - 24.5"	27.5"	27.5"	--
	60	21.0"- 24.5"	21.0" - 24.5"			
(E,G) 88	48	** 17.5"- 24.5"	** 17.5" - 24.5"	** 27.5"	** 27.5"	** If cabinet width is 17.5" cabinet height is 31.5".
	60	** 21.0"- 24.5"	21.0" - 24.5"			
(E,G) 91	18	14"- 21.0"	14" - 21.0"	16.5"	16.5"	--
	24					
	30					
(E,G) 92	24	14"- 21.0"	14" - 21.0"	16.5"	16.5"	--
	30					
	36					

Weights			
Copper Slab		Alum Slab	
Csd Vert	Csd MP	Csd Vert	Csd MP
42	48	34	38
46	52	37	42
54	60	43	48
26	31	21	25
38	45	30	36
40	47	32	38
46	54	37	43
47	54	38	43
52	57	42	46
61	65	49	52
61	65	49	52
66	72	53	58
63	69	50	55
66	72	52	58
73	79	58	63
77	--	62	--
62	--	50	--
70	75	56	60
70	75	56	60
60	--	48	--
59	--	47	--
48	53	38	42
51	56	41	45
54	59	43	47
57	63	46	50
63	70	50	56
66	74	53	59
34	38	27	30
40	46	32	37

HE Series – Uncased Specifications

A = Width
 B = Depth
 C = Height (excluding 3/4" top flange)



[1] E & A = Copper slab; G = Aluminum slab.

Slab [1] Number	Nominal MBTUH	CFM	Face Vel. (fpm)	Wet Coil Air Pressure Drop (inches W.C.)							Pan Depth [B]	Coil Height [C]	Weights	
				by Drain Pan Width [A]									Copper Slab	Alum Slab
				13"	14"	15.5"	17"	20"	23.5"	Uncased				
A10	36	1200	386	-	.23	.21	.19	-	-	19.5"	15"	26	21	
(E,G) 21	18	600	224	.20	.18	.15	.14	-	-	19.5"	13"	20	16	
	24	800	299	.23	.20	.18	.17	-	-					
(E,G) 22	30	1000	375	.27	.25	.23	.22	-	-	19.5"	15"	23	18	
	18	600	193	.18	.15	.12	.11	-	-					
	24	800	257	.22	.18	.15	.14	-	-					
(E,G) 30	36	1200	386	-	.28	.25	.24	-	-	19.5"	11"	22	18	
	18	600	270	.28	.26	.23	-	-	-					
(E,G) 31	24	800	299	.30	.28	.26	-	-	-	19.5"	13"	24	19	
	30	1000	375	.30	.29	.25	.24	-	-					
(E,G) 32	24	800	257	.25	.21	.19	.17	-	-	19.5"	15"	28	22	
	30	1000	321	.30	.25	.23	.20	-	-					
(E,G) 7J	36	1200	386	-	.30	.29	.27	-	-	19.5"	15"	28	22	
	24	800	257	.29	.24	.22	.19	-	-					
(E,G) 33	30	1000	281	.29	.24	.22	.19	.15	-	19.5"	17"	32	26	
	36	1200	337	-	.30	.28	.24	.20	-					
(E,G) 8J	30	1000	281	.33	.27	.25	.22	.17	-	19.5"	17"	32	26	
	36	1200	337	-	.34	.32	.27	.23	-					
(E,G) 34	36	1200	300	-	.29	.27	.25	.17	-	19.5"	19"	35	28	
	42	1400	350	-	-	.30	.28	.26	-					
(E,G) 9J	30	1000	250	.31	.25	.24	.21	.15	-	19.5"	19"	35	28	
	36	1200	300	-	.33	.31	.29	.19	-					
(E,G) 35	42	1400	350	-	-	.34	.32	.30	-	19.5"	21"	39	31	
	48	1600	360	-	-	-	.30	.30	-					
(E,G) 1K	36	1200	270	-	.27	.26	.24	.20	-	19.5"	21"	39	31	
	42	1400	315	-	-	.30	.27	.25	-					
(E,G) 36	48	1600	360	-	-	-	.30	.30	-	19.5"	23"	41	33	
	36	1200	245	-	.26	.26	.22	.14	-					
(E,G) 2K	42	1400	286	-	-	.30	.25	.24	-	19.5"	23"	41	33	
	60	2000	409	-	-	-	-	.30	-					
(E,G) 48	48	1600	327	-	-	-	.30	.29	-	19.5"	27"	44	35	
	60	2000	409	-	-	-	-	.32	-					
(E,G) 84	36	1200	208	-	.27	.25	.21	.13	-	19.5"	23"	48	38	
	42	1400	242	-	-	.29	.27	.23	-					
(E,G) 84	48	1600	277	-	-	-	.29	.26	-	19.5"	23"	48	38	
	60	2000	346	-	-	-	-	.28	-					
(E,G) 84	42	1400	287	-	-	-	.40	.37	-	19.5"	23"	48	38	
	60	1600	328	-	-	-	.49	.39	-					
(E,G) 84	60	2000	409	-	-	-	-	.42	-	19.5"	23"	48	38	

⁽¹⁾ E & A = Copper slab; G = Aluminum slab.

		Uncased Dimensions and Airflow Data										Weights	
Slab ⁽¹⁾ Number	Nominal MBTUH	CFM	Face Vel. (fpm)	Wet Coil Air Pressure Drop (inches W.C.) by Drain Pan Width [A]						Pan Depth [B]	Coil Height [C]	Copper Slab	Alum Slab
				13"	14"	15.5"	17"	20"	23.5"			Uncased	Uncased
A11	36	1200	337	-	.22	.20	.16	.15	-	19.5"	17"	30	24
	42	1400	393	-	-	.26	.20	.19	-				
A12	36	1200	300	-	.21	.19	.17	.09	-	19.5"	19"	33	26
	42	1400	350	-	-	.25	.20	.16	-				
	48	1600	400	-	-	-	.26	.22	-				
A14	42	1400	286	-	-	.23	.20	.16	-	19.5"	23"	38	30
	48	1600	327	-	-	-	.23	.19	-				
	60	2000	409	-	-	-	-	.24	-				
(E,G) 20	18	600	270	.21	.19	.17	-	-	-	19.5"	11"	18	14
	24	800	360	.26	.24	.21	-	-	-				
(E,G) 23	24	800	225	.21	.16	.15	.12	.11	-	19.5"	17"	26	21
	30	1000	281	.26	.21	.19	.17	.15	-				
	36	1200	337	-	.27	.25	.22	.20	-				
(E,G) 24	24	800	200	-	.15	.13	.11	.10	-	19.5"	19"	27	22
	30	1000	250	-	.22	.18	.16	.14	-				
	36	1200	300	-	.29	.25	.20	.19	-				
	42	1400	350	-	-	.30	.25	.25	-				
(E,G) 25	48	1600	400	-	-	-	.31	.31	-	19.5"	21"	32	26
	42	1400	315	-	-	.29	.24	.22	-				
(E,G) 26	48	1600	360	-	-	-	.29	.28	-	19.5"	23"	33	26
	60	2000	409	-	-	-	-	.29	-				
(E,G) 27	48	1600	300	-	-	-	.28	.24	-	19.5"	25"	36	29
	60	2000	375	-	-	-	-	.29	-				
(E,G) 37	36	1200	225	-	.24	.26	.22	.14	-	19.5"	25"	45	36
	42	1400	262	-	-	.30	.28	.24	-				
	48	1600	300	-	-	-	.30	.27	-				
	60	2000	375	-	-	-	-	.29	-				
(E,G) 3K	48	1600	300	-	-	-	.32	.29	-	19.5"	25"	45	36
	60	2000	375	-	-	-	--	.31	-				
(E,G) 47	36	1200	208	-	-	-	.15	.16	-	19.5"	27"	50	40
(E,G) 49	48	1600	300	-	-	-	-	.29	-	19.5"	25"	47	38
	60	2000	375	-	-	-	-	.32	-				
(E,G) 50	48	1600	277	-	-	-	-	.28	-	19.5"	27"	50	40
	60	2000	346	-	-	-	-	.30	-				
(E,G) 51	42	1400	225	-	-	-	-	.25	-	19.5"	29"	55	44
	48	1600	257	-	-	-	-	.27	-				
	60	2000	322	-	-	-	-	.29	-				
(E,G) 52	48	1600	240	-	-	-	-	.22	-	19.5"	31"	62	50
	60	2000	300	-	-	-	-	.32	-				
(E,G) 53	36	1200	180	-	.20	-	.19	.18	-	19.5"	31"	50	40
	42	1400	210	-	-	-	.22	.21	-				
	48	1600	240	-	-	-	.31	.29	-				
(E,G) 54	48	1600	257	-	-	-	-	.21	-	19.5"	29"	50	40
	60	2000	322	-	-	-	-	.30	-				
(E,G) 55	48	1600	240	-	-	-	-	.29	-	19.5"	31"	50	40
	60	2000	300	-	-	-	-	.35	-				
(E,G) 72	60	2000	329	-	-	-	-	-	.29	19.5"	23"	48	38
(E,G) 74	60	2000	400	-	-	-	-	-	.51	19.5"	18.21"	47	38
(E,G) 80	36	1200	338	-	.53	-	.50	-	-	19.5"	17"	40	32
(E,G) 81	36	1200	300	-	.48	-	.41	-	-	19.5"	19"	42	34
(E,G) 82	36	1200	271	-	.45	-	.37	-	-	19.5"	21"	44	35
(E,G) 83	36	1200	246	-	.40	-	.31	-	-	19.5"	23"	46	37
(E,G) 86	48	1600	301	-	-	-	.46	.37	-	19.5"	25"	61	49
	60	2000	376	-	-	-	-	.41	-				
(E,G) 88	48	1600	277	-	-	-	.45	.36	-	19.5"	27"	54	43
	60	2000	347	-	-	-	-	.39	-				
(E,G) 91	18	600	224	.27	.22	.19	.18	-	-	19.5"	13"	24	19
	24	800	299	.30	.25	.21	.20	-	-				
	30	1000	375	.30	.29	.25	.24	-	-				
(E,G) 92	24	800	257	.25	.21	.19	.17	-	-	19.5"	15"	28	22
	30	1000	321	.30	.25	.23	.20	-	-				
	36	1200	386	-	.30	.29	.27	-	-				

HE Series – Downflow Chart

- The below chart lists downflow capable coils with approved air flow settings.
- Some applications require a field installed kit.
- Downflow applications not listed on this chart are not recommended.

Slab Number	Downflow Available						
	600	800	1000	1200	1400	1600	2000
(E,G) 1K	--	--	--	Y	--	--	--
(E,G) 20	Y	--	--	--	--	--	--
(E,G) 21	Y	Y	--	--	--	--	--
(E,G) 22	Y	Y	Y	--	--	--	--
(E,G) 23	--	Y	Y	--	--	--	--
(E,G) 24	--	Y	Y	Y	--	--	--
(E,G) 25	--	--	--	--	Y	--	--
(E,G) 26	--	--	--	--	--	Y	--
(E,G) 27	--	--	--	--	--	Y	--
(E,G) 30	Y	--	--	--	--	--	--
(E,G) 31	Y	Y	--	--	--	--	--
(E,G) 32	Y	Kit	--	--	--	--	--
(E,G) 33	--	--	Y	--	--	--	--
(E,G) 34	--	--	--	Kit	--	--	--
(E,G) 35	--	--	--	Y	Kit	--	--
(E,G) 36	--	--	--	Y	Y	Kit	--
(E,G) 37	--	--	--	Y	Y	Y	--
(E,G) 3K	--	--	--	--	--	Kit	--
(E,G) 47	--	--	--	Kit	--	--	--
(E,G) 53	--	--	--	Y	Y	Y	--
(E,G) 54	--	--	--	--	--	Y	Y
(E,G) 55	--	--	--	--	--	Y	Y
(E,G) 72	--	--	--	--	--	--	Y
(E,G) 8J	--	--	Y	--	--	--	--
(E,G) 9J	--	--	Y	--	--	--	--
A12	--	--	--	Y	--	--	--
A14	--	--	--	--	Y	Y	--

Downflow Not Available
(E,G) 2K
(E,G) 48
(E,G) 49
(E,G) 50
(E,G) 51
(E,G) 52
(E,G) 74
(E,G) 7J
(E,G) 80
(E,G) 81
(E,G) 82
(E,G) 83
(E,G) 84
(E,G) 86
(E,G) 88
(E,G) 91
(E,G) 92
A10
A11

Y = Downflow capable.

Kit = Downflow capable with field installed kit Part #76701323.

Dash (--) Downflow not approved at this air flow.

HE Series – Pallet Quantities

Cased								
Cabinet Width	Pallet Qty by Cabinet Height (in)							
	12.5	16.5	18.5	20.5	22.5	25.5	27.5	31.5
14.00"	18	12	12	6	6	6	-	-
14.25"	18	12	12	6	6	6	-	-
14.50"	18	12	12	6	6	6	4	-
17.50"	8	8	8	4	4	4	4	-
21.00"	-	8	8	4	4	4	4	4
24.50"	-	8	8	4	4	4	4	4
25.50"	-	4	4	4	4	4	4	4

Uncased											
Drain Pan Width	Pallet Qty by Coil Height (in)										
	11	13	15	17	19	21	23	25	27	29	31
13.00"	18	18	12	12	12	6	6	6	6	-	-
14.00"	18	18	12	12	12	6	6	6	6	-	-
15.50"	18	18	12	12	12	4	4	4	4	-	4
17.00"	8	8	8	8	8	4	4	4	4	-	-
20.00"	-	-	-	8	8	4	4	4	4	4	4
20.50"	-	-	-	-	-	-	4	4	4	4	4
23.50"	-	-	-	-	8	4	4	4	4	4	4

